

# Piston valve systems for precise deposits of viscous fluids.

**brazing pastes   epoxies   grease   paste fluxes   RTV/sealants   solder resists**



*"Machine downtime was reduced to almost zero, and braze paste usage reduced by 40%."*

S&H Fabricating

The 725D Series valve systems consistently dispense a wide range of medium to thick fluids, including greases and silicones.

The piston design provides a slight snuff-back at the end of the dispense cycle for positive fluid cutoff. These pneumatically operated valves are ruggedly constructed and feature a unique UHMW\* polymer diaphragm that isolates the wetted components from the actuator. The UHMW\* sealing head provides long wear.

The 725DA-SS provides stroke adjustment for both fluid flow and snuff-back control. The 725D-SS version is nonadjustable and provides fixed stroke travel.

\*Ultra High Molecular Weight polyethylene



## Features

- Positive shutoff
- End-of-cycle snuff-back
- Diaphragm life exceeds 50 million cycles
- Cycle rate exceeds 400/minute
- Excellent chemical resistance
- Low-maintenance design

Electronic pdf files of Nordson EFD manuals are also available at [www.nordsonefd.com](http://www.nordsonefd.com)

[www.nordsonefd.com](http://www.nordsonefd.com) [info@nordsonefd.com](mailto:info@nordsonefd.com) USA 800.556.3484 Europe +44 (0) 1582 666334 Asia +86 (21) 3866 9006  
Sales and service of Nordson EFD dispensing systems are available worldwide .

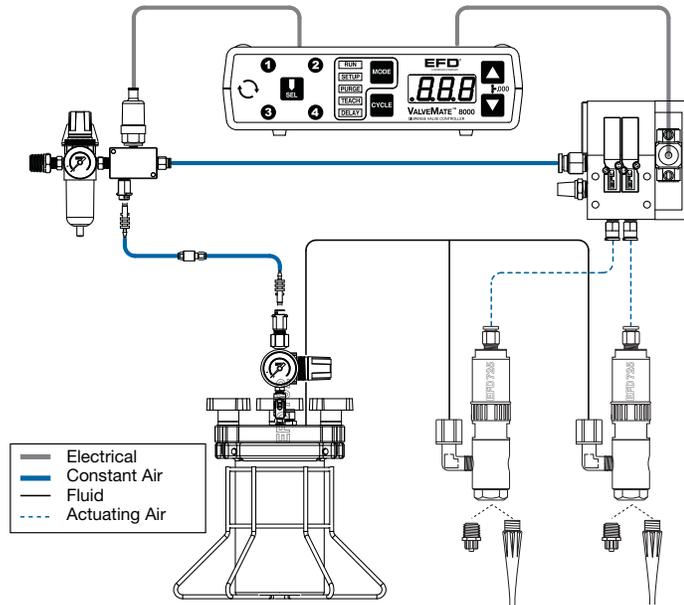
**Nordson**  
EFD

# Piston valve systems



The complete system includes the 725D Series valve, ValveMate™ 8000 controller, the fluid reservoir and dispense tip.

Expert technical assistance and high quality standards ensure productive, trouble-free performance. Nordson EFD offers a full line of reliable dispensing systems to meet your specific application requirements.



## 725D Series Valves

The 725D Series valves are used with ValveMate 8000 controllers or EFD TT automation system for precise, repeatable outputs. Piston action provides slight material pullback at the end of the dispense cycle for a clean fluid cutoff. Valves may be mounted in any position.

### 725DA-SS (stroke adjustment)

**Size:** 152.4 mm x 29.5 mm diameter  
(6.00" x 1.16")

**Weight:** 326 grams (11.5 oz)

### 725D-SS (fixed stroke-travel)

**Size:** 127 mm x 28.4 mm diameter  
(5.00" x 1.12")

**Weight:** 279 grams (9.85 oz)

**Actuating air pressure required:** 70 psi (4.8 bar)

**Maximum fluid pressure:** 100 psi (6.9 bar)

**Fluid inlet thread:** 1/8 NPT female

**Fluid outlet:** 1/4 NPT female

**Mounting:** (1) 1/8 NPT female blind hole or adjustable mounting block

**Air cylinder body:** Hard-coated aluminum

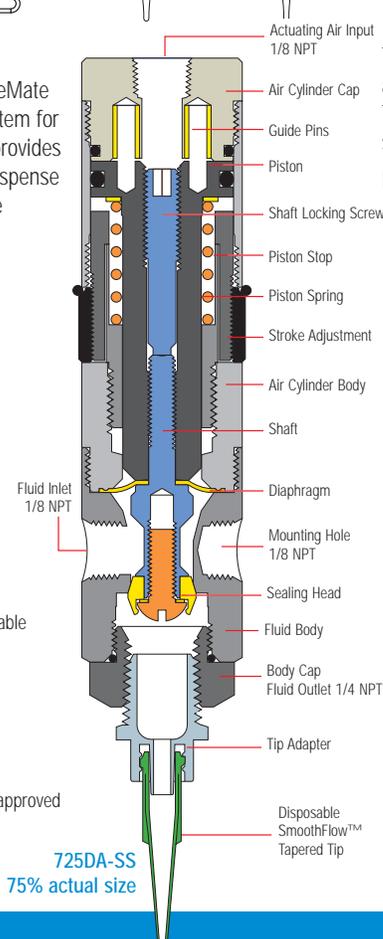
**Fluid body:** Type 303 stainless steel

**Piston:** Hard-coated aluminum

**Spring:** Stainless steel

**Sealing head/diaphragm:** UHMW\* polymer, FDA-approved

All stainless steel parts are passivated.  
\*Ultra High Molecular Weight polyethylene



## ValveMate 8000 Controller

Valve open time is the primary control of deposit size. The ValveMate controller puts push-button adjustment of valve open time where it needs to be — at the valve.

- Multi-valve control- up to (4) valves
- Partner to Programmable Logic Controller (PLC)
- Easy deposit size control
- Increased production output
- End user convenience
- On-the-fly adjustability
- Maximum machine efficiency

## Automation: XYZ & XYZR Robot Dispensing Systems

Nordson EFD offers a wide selection of XYZ and XYZR robot systems that are fully compatible with ValveMate valve controller systems. Consistent, accurate, repeatable and complex dispensing applications can be easily performed with Nordson EFD robots, with working envelopes that range from 200 x 200 x 50mm to 510 x 510 x 100mm. Scara robot systems are also available for larger, heavier products or inline dispensing applications.

## Fluid Reservoirs

Nordson EFD reservoirs are supplied with precision, constant-bleed regulators to ensure consistent fluid pressure to the valve.

Tank reservoirs are available in 1.0, 5.0 and 19.0 liter capacities. Optimum™ Retainer Systems and Cartridges are available from 2.5 to 32 ounces (75cc to 950cc).

## Dispense Tips

Tip selection is critical to achieve optimum valve performance. 725D Series valves are packaged with an Ultra dispensing tip kit for maximum fluid control.

The kit includes smooth-flow tapered tips in sizes from 14 to 25 gauge, precision stainless steel tips in sizes from 14 to 21 gauge, and tip caps.

For high flow rates, 1/4 NPT one-piece polyethylene nozzles are available.

**For Nordson EFD sales and service in over 30 countries, contact EFD or go to [www.nordsonefd.com](http://www.nordsonefd.com)**

East Providence, RI USA  
USA & Canada: 800.556.3484;  
+1.401.431.7000  
[info@nordsonefd.com](mailto:info@nordsonefd.com)

Dunstable, Bedfordshire, UK  
0800 585733;  
+44 (0) 1582 666334  
Ireland 00800 8272 9444  
[europe@nordsonefd.com](mailto:europe@nordsonefd.com)

China: +86 (21) 3866 9006  
[china@nordsonefd.com](mailto:china@nordsonefd.com)

Singapore: +65 6796 9522  
[sin-mal@nordsonefd.com](mailto:sin-mal@nordsonefd.com)

The Wave Design is a trademark of Nordson Corporation.  
©2010 Nordson Corporation v041410

